

# Welding Certificate

**1090-2.00154.GSIDu.2014.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Alfons Stelzer GmbH</b>
	<b>Am Selder 22 47906 Kempen GERMANY</b>
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution class(es)</b>	<b>EXC3 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 (manually), 135 (partly mechanized), 141 (manually), 15 (partly mechanized), 783 (partly mechanized)
<b>Material Group</b>	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dr.-Ing. Thomas Stelzer, IWE born on: 13.08.1967
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Marcus Feldmann, IWT born on: 21.04.1967
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	14.07.2014
<b>Period of validity</b>	13.07.2021
<b>Remarks</b>	see reverse

**Place and date of issue**

Duisburg, 09.07.2018  
Klotzki/RW



**Dipl.-Ing. Rothbauer**  
Deputy head of certification  
office